Air Blow Heater Super Small Heating Device

High heating for Gas & Air, Easy management temperature

Simple, safe, clean, super-small high temperature heating device, using air as ubiquitous material.

"Air Blow Heater" considers the resources problem, and promotes the materials science reformative.



Feature

- Hot output air temperature in short time of $1050 \,^{\circ}\mathrm{C}$.
- Temperature controlled easily by equipped with thermocouples.
- Nitrogen and Argon can be heated directly.
- ◆ Just output the air supply electricity heating, safe and clean.
- This Heater have attached the nozzle to suit the shape and heated.
- Air Blow Heater can be produced in range of 30w ~ 70kw.
- $\Phi 4 \sim \Phi 38$ outer diameter, and ultra-compact heating unit.





Heat-tech

9th edition

I Applications and products

- 1 Applications
- 2 Product Composition and Order Example
- 3 Products list and photograph
- 4 Air Blow Heater Lab Kit
- 5 Configuration Example
- 6 Basic Structure
- 7 Temperature and Airflow Correlation diagram

II Dimension and Outline

- 8 Standard type ABH series
- 9 For high temperature Air Blow Heater
- 10 Air Blow Heater 200 °C Heat resistant type ABH-HR series
- 11 Double Glass tube Air Blow Heater DGH Series
- 12 Evacuation correspondence Air Blow Heater VAH Series
- 13 Platinum heating element Air Blow Heater

III Related Products

- 13 Needle Nozzle
- 14 Wide Nozzle
- 15 Protect Tube
- 16 Air-pressure confirmation sensor
- 17 T-type Mounting bracket
- 18 H-type Mounting bracket
- 19 Other peripherals and Related Products

IV Heater Controllers

- 20 Specification list of Heater controllers
- 21 Thermocontroller built-in heater controller HCA series
- 22 Thermocontroller & Flow control type HCAFM
- 23 High-performance air blow heater controller AHC3 series
- 24 Power Cable for Heater Controller

Applications of Air	Blow Heater	Haet-tech	
No.41 Dehumidification drying resin pellets			
	《 Problem Point 》 We used the industry dryer. Unable to fine temperature control was a pr	roblem.	
	《 ⇒Kaizen Point 》 Heated and dried in large type the Air Blow Dehumidification and sufficient quality of injection molded raised in the proper prehe	v Heater . at.	
No.28 Preheating of resin board			
	 《 Problem Point 》 When resin board was processed while getting cold, breakage entered. 《 ⇒Kaizen Point 》 Resin board was preheated by the Air Blow The flexibility was recovered and breakage 	w Heater. was prevented.	
No.7 Torch of the resin weld			
	 《 Problem Point 》 There was nothing good as a torch for resinand we were in trouble. 《 ⇒Kaizen Point 》 Spot was heated by the Air Blow Heater and resin was welded. The finish could heat a pinpoint, and becan 	n welds, ne beautiful.	
No.19 Deburr of resin mold	<i>"</i>		
Ĩ	《 Problem Point 》 We were in trouble because there were no deburring methods of a resin	mold.	
	$\langle \rangle \Rightarrow$ Kaizen Point \rangle An abuse moth just applied hot air lightly b the Air Blow Heater, and went off easily Yield rose substantially, and the profit incre	eased.	
No.20 Repair of resin mold			
	 《 Problem Point 》 A few bruises were the claim, and we were 《 ⇒Kaizen Point 》 It was heated lightly by the Air Blow Heat and the luster of the surface was taken good 	in trouble. er, 1.	











Applications of Air	Blow Heater Haet-tech
No.59 Drying of the engine block	
	 《 Problem Point 》 Flushing of chips remaining wash was in trouble 《 ⇒Kaizen Point 》 In a large Air Blow Heaters because the water flew residual The prevention of water leakage in the next step. Eliminates the need for water clean-up, raised productivity.
No.81 Burr melting of the Bumper	 《 Problem Point 》 Although the drier for industry was used for the robot, having attached it, broke down immediately and we were troubled. 《 ⇒Kaizen Point 》 The burr was melted with the Air Blow Heater. Since discharge temperature management of the exact hot wind was completed, the grace of the product improved. Furthermore, since stand-up time was early, the baton time was shortened. MTBF was extended and the capacity utilization rate improved.
	 ≪ Problem Point ≫ Shortening of tact time of the adhesive sealing process has been required ≪ ⇒Kaizen Point ≫ We dried seal by the Air Blow Heater. The drying time is shortened by a double effect of temperature and wind pressure.
No.102 Drying after the leak test usi	ng a water tank
	 《 Problem Point 》 Shortening of the dry time was necessary. 《 ⇒Kaizen Point 》 We ware heated to work by using the Air Blow Heater. Dry time became short more markedly than air blow drying. Installation because it does not use the fire was easy.
No.82 Drying of the car after washing	ng
	 《 Problem Point 》 When winter came, it was troubled without the water drop after car washing getting dry. 《 ⇒Kaizen Point 》 Drained and dried with the Air Blow Heater.









Applications of Air	Blow Heater	Haet-tech
No.84 Study of shape memory alloy	 《 Problem Point 》 Temperature control was difficult because it was heating with warm water. 《 ⇒Kaizen Point 》 The alloy heated by the Air Blow Heater. It temperature of a unit once, reproducibility In addition, it is possible cooling to one detection 	Since it heated at an exact of the test is much better. gree unit after heating.
Ιυυ	The hysteresis test make it easy by the Air	Blow Heater.
No.65 Heat source of the small size tunnel	furnace 《 Problem Point 》 We have no idea about small size furnace. 《 ⇒Kaizen Point 》 Large size the Air Blow Heater did the hig Since the tunnel furnace heated in a short t increased operating time. Now able to respond flexibly to sudden int	h temperature blower. ime, erruption tasks.
No.48 Air curtain of furnace	《 Problem Point 》	
	 《 Problem Point 》 Heat ran away from the furnace, was the problem of quenching quality. 《 ⇒Kaizen Point 》 The furnace was air sealed with the Air Ble The temperature of the interior was kept, and the quality of quenching has improved 	ow Heater.



Applications of Air Blow HeaterHaet-tech				
No.87 Heating of endoscopy inspection gas				
	《 Problem Point 》 There was no small the Air Blow Heater which can heat a little inspection gas.			
	 ≪ ⇒Kaizen Point » We were heated in the breeze by the Air Blow Heater ABH- 13AM/100V-50W. Since inspection gas was preheated by the optimum temperature, the user's reaction became smooth. 			
No. 36 Starilization of spatula				
	《 Problem Point 》 Until now had been roasted in the flames of gas pipe where the gas had no trouble using the impossible			
-	 ≪ ⇒Kaizen Point » The Air Blow Heater to heat sterilization at high temperatures. If it has any electric power outlet, heat sterilization can now everywhere. 			
No.21 Heating of test tubes				
	《 Problem Point 》 It couldn't be heated by correct temperature control, and we were in trouble.			
	 ≪ ⇒Kaizen Point » A spot was heated by the small type of the Air Blow Heater. The experimental precision could experiment with accurate temperature control, and rose. 			
No.43 Heat sterilization of liquid by a	eration			
	 Problem Point » It was troubled to be contaminated with airborne bacteria breeding in the liquid directly in the aeration air. 			
	 ≪ ⇒Kaizen Point » The aeration was done after heating was sterilized by the Air Blow Heater . Airborne bacteria were sterilized by heating, so liquid wasn't polluted and became good. 			
No.44 Uniform heating of the medium	n 《 Problem Point 》 It'll be done only to heat a culture medium from the surface. It couldn't be heated uniformly and in trouble.			
	$\langle \langle \Rightarrow$ Kaizen Point \rangle The heating air was made with the Air Blow Heater . The accuracy of the experiment has improved being able to heat the surface and the inside uniformly.			













	Air Blow Heater Mact-le	C
No.4 Film shrink	《 Problem Point 》	
	Dryer for industry was being used. Without being made	
1 🗡	accurate temperature control would be a problem.	
	$\langle \rangle \Rightarrow$ Kaizen Point \rangle	
	the Air Blow Heater so wrinkles and a spot of sticker	
	material have disappeared.	
No 72 Host starilization of L	DET bottle cons	
No.72 Heat Stermization of r	《 Problem Point 》	
a Î	It was in trouble, the heat resistant of the polyethylene is low.	
	《 ⇒Kaizen Point 》	
	The temperature of air of the heating sterilization furnace	
	has been adjusted with the Air Blow Heater.	
	Possible to heat it at an accurate temperature, it ended	
	without exceeding HDT, and the quality is able to be maintain	ned.



Applications of	f Air Blow Heater	Haet-tech
No.24 Grilled "Tofu" pro	 ✓ Problem Point » When the baking color was put, the smell of the gas shifted, so we were in trouble about gas. ✓ ⇒Kaizen Point » A spot was heated by the Air Blow Heat and the baking color was put. The specification did clean air, and the good fragrance was kept. 	ter.
No.51 Dryness of the gro	 ✓ Problem Point 》 We were bagged and dried groceries. But there was trouble grows mold. ≪ ⇒Kaizen Point 》 It dried heating nitrogen by the Air Blow Because nitrogen did not contain water It became the anti-mold countermeasure. 	⁷ Heater. vapor.
No.106 Hot air roasting of	Coffee beans	
	 《 Problem Point 》 We could not roast uniformly at the optimum temper 《 ⇒Kaizen Point 》 We roasted with Air blow Heaters. Delicate temperature control of roasting at 180 ° C f and roast at 200 ° C to 230 ° C at the second time, It became easy to do it by 1 °C unit. From light roast city roasting, medium roasting, and high roasting we 	rature up to now. or the first time ing to dark roasting, ore easy.
No.107 Hot air roasting of	Cacao beans $\langle \langle Problem Point \rangle \rangle$ We could not roast uniformly at the optimum temper $\langle \langle \Rightarrow Kaizen Point \rangle \rangle$ We roasted with Air blow Heaters. Delicate temperature control around from light roast dark roasting 160°C, can be easily done in 1°C incre Moreover, since it was automatically stirred with ho uniformly heated from the all surface, The variation in roasting was reduced and the product	rature up to now. ing 120°C to ments. t air and it was ct value increased.
No.108 Hot air roasting of	 Almond nuts 《 Problem Point 》 We could not roast uniformly at the optimum temper 《 ⇒Kaizen Point 》 We roasted with Air blow Heaters. Delicate temperature control around 150°C can be ear Moreover, since it was automatically stirred with ho uniformly heated from the all surface, The variation in roasting was reduced and the production of the pr	rature up to now. asily done in 1°C increments. t air and it was ct value increased.
	time and hot air flow rate, it was easy to prototype.	, see a s

Applications o	f Air Blow Heater	Haet-tech
No.109 Hot air roasting of I	Peanuts	
	《 Problem Point 》	
	We could not roast uniformly at the optimum temperat	ture up to now.
		-
	$\langle\!\langle \Rightarrow Kaizen Point \rangle\!\rangle$	
	We roasted with Air blow Heaters.	
	Delicate temperature control around 180°C can be easi	ily done in 1°C increments.
	Moreover, since it was automatically stirred with hot a	ir and it was
	uniformly heated from the all surface	
	The variation in roasting was reduced and the product	value increased
	The variation in rousing was reduced and the product	varue mereusea.
No 110 Hot air roasting of 1	Macadamia nuts	
No.110 Hot an Toasting of	Problem Point	
	We could not reast uniformly at the optimum temperat	aura up to pow
	we could not roast uniformity at the optimum temperat	ure up to now.
	$// \rightarrow K_{oiron Doint}$	
TTT	We reported with Air blow Hesters	
	we roasted with AIF DIOW Heaters.	ally done in 190 in success
	From light roasting 140°C to dark roasting 170°C, can be eas	sily done in 1°C increments.
	Moreover, since it was automatically stirred with not a	iir and it was
0,00,0000	uniformly heated from the all surface,	
	The variation in roasting was reduced and the product	value increased.
No.111 Hot air roasting of	Cashew nuts	
	《 Problem Point 》	
	We could not roast uniformly at the optimum temperat	ture up to now.
	$\langle \langle \Rightarrow$ Kaizen Point \rangle	
	We roasted with Air blow Heaters.	
	Delicate temperature control in the 150°C. band and the	e 230°C band,
	can be easily done in 1°C increments.	
	Moreover, since it was automatically stirred with hot a	ir and it was
5.0000	uniformly heated from the all surface,	
10 C 2 3 C 3	The variation in roasting was reduced and the product	value increased.
No.112 Hot air roasting of	Hazelnuts	
	《 Problem Point 》	
	We could not roast uniformly at the optimum temperat	ture up to now.
		·
(Daw muth)	$\langle\!\langle \Rightarrow$ Kaizen Point $\rangle\!\rangle$	
	We roasted with Air blow Heaters.	
	Delicate temperature control around 160°C can be easi	ily done in 1°C increments.
	Moreover, since it was automatically stirred with hot a	ir and it was
	uniformly heated from the all surface.	
	The variation in roasting was reduced and the product	value increased.
	6	





[Model List of Air Blow Heaters] For high 200°C Heat Vacuuming Diameter Super Small Standard Parallel large Double glass tube Pt heater temperature resistant correspondence ABH-4D φ4 50W~100W ABH-6□ φ6 50\/~100\/ ABH-8 φ8 00W~300V ABH-11 M \$ 10.5 170W~1.4kW ABH-13A ABH-HR-13A DGH-13N PTH-13N ϕ 13 50W~200W 85W~800W 50W~1 kW 100W~150W VAH-14N ¢14 100W~1.2kW ABH-19A ABH-19A ABH-HR-19A DGH-19N VAH-19N φ19 650W~1.6kW 650W~1.6kW 2kW~3.4kW 2kW~3.4kW 150W~300W ABH-22N ABH-22A ABH-HR-22A \$22 1 kW~3kW 4.1 kW~6kW 4.1 kW~6kW ABH-28A ABH-HR-28A \$28 6.3kW~9kW 6.3kW~9kW ABH-34N DGH-34N VAH-34N φ34 2kW~5kW 2kW~5kW 1 kW ABH-38X6 φ38 2.5kW~5kW ABH-43N DGH-43N \$ 42.7 5kW~6kW 1.5kW~4kW ABH-50X6 DGH-50N $\phi 50$ 3kW~4kW 6kW~18kW ABH-61 X6 $\phi 60.5$ 20kW~24kW ABH-65-28AX3 $\phi 65$ 23kW ABH-95-28AX6 ϕ 95 45kW ABH-102X6 DGH-102X6 \$ 101.6 18kW~30kW 3kW~12kW ABH-130-28AX9 ¢130 68kW DGH-140X6 ¢139.8 12kW

Types of available gas Please contact us, When it is not in the table below.

Types of gas	ABH	DGH	Notes
Air, Oxygen *1	Ô	Ø	Contain neither oil mist nor water.
Nitrogen, Argon *2	0	Ø	All inert gases can be used.
Hydrogen	Δ	Ø	Ignites when becoming over 600°C mixed air.
Green Gas	Δ	Ø	Green Gas has reduction.
Steam *3	Х	Ø	ABH is impossible, DGH can be use.
Town Gas, LPG	Х	Х	Carbon cling to heat element.

*1 Heating wires are used in Air Blow Heater has the most durable in the oxidizing atmosphere. ABH types are in direct contact with the gas so that the heating wire, high heat transfer efficiency,

high temperature (800 °C-900°C approximately) can be obtained.

*2 ABH type is used for argon and nitrogen, compared to the air life tend to be shorter.

*3 DGH type does not contact the heating wire and gas.

Therefor, can heat the gas in many type, become slightly larger, even up to 500 $^\circ\!C$ hot gas temperature.

Standard type Air Blow Heaters Ultra small and small size









 $ABH-8\square$ can do the flange welding, too.

《 Ultra-small Air Blow Heater 》ABH-4D

 $\langle Ultra-small Air Blow Heater \rangle ABH-6 \Box$ The heating tube is a pencil size of ϕ 6. This heater has a quartz glass heating tube.

 \langle Ultra-small Air Blow HeaterABH-8The heating tube is a pencil size of ϕ 6. This heater has a metal glass heating tube.

ABH-4D is popular in the dissolution of the solder.

Ultra-small matchstick size. ABH-4D is less than a pencil.









《 Super breeze Air Blow Heater 》ABH-13AM/100V-50W This heater can respond to 250cc/minute flow.

 $\langle\!\!\!\!$ DC power Air Blow Heater . $\rangle\!\!\!\!\rangle$ ABH-13AM/12V/24V ABH-13AM/12V/24V can respond from DC12v-50w to DC24v-200w.

《 Small size Air Blow Heater 》ABH-13A The most popular model of small Air Blow Heater. ABH-13A can install many accessories.

《 Small size Air Blow Heater 》ABH-19A ABH-19A is Air Blow Heater one size larger than 10PS. ABH-19A can install many accessories.

Standard type Air Blow Heaters Medium and Large size









《 Medium size Air Blow Heater 》 ABH-34NM ABH-34NM is the standard model of the medium-sized Air Blow Heater.

ABH-34NM is popular in Deburring of resin.



≪ Large size Air Blow Heater » ABH-43NM ABH-43NM is more popular in Deburring of resin.



《 Parallel large size Air Blow Heater》 ABH-38X6

The waistline becomes large, but it is popular with customers who want a short size.

《 Parallel large size Air Blow Heater 》ABH−50X6 ABH−50X6 is the best−selling large−sized models. ABH−50X6 6kw is an easy−to−use.



≪ Parallel large size Air Blow Heater》ABH-61X6 High power Air Blow Heater

> 《 Parallel large size Air Blow Heater》ABH-102X6 Most high power Air Blow Heater

For high temperature Air Blow Heater





 $\langle\!\!\!\langle$ High temperatur small size Air Blow Heater $\,\,\!\rangle\!\!\rangle$ ABH-11NM

This heater can discharge a hot wind of a maximum of $1000^{\circ}C$.

 $\langle\!\!\!\langle$ High temperatur small size Air Blow Heater $\,\,\!\rangle\!\!\rangle$ ABH-19A

This heater can discharge a hot wind of a maximum of 1050 $^\circ\!C.$

 $\langle\!\!\!\langle$ High temperatur medium size Air Blow Heater $\rangle\!\!\!\rangle$ ABH-22A

This heater can discharge a hot wind of a maximum of 1050 $^\circ\!\text{C}.$



 $\langle\!\!\!\langle$ High temperatur high power Air Blow Heater $\rangle\!\!\!\rangle$ ABH-28AM

This heater can discharge a hot wind of a maximum of 1050 $^\circ\!C.$



 $\langle\!\!\!\langle$ Large size assembly unit type Air Blow Heater $\rangle\!\!\!\rangle$ ABH-28AMX

Large output of 45kw.

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Air Blow Heater 200°C Heat resistant type



- 《 200°C Heat resistant 》ABH-HR-13AM
- $\langle\!\!\!\langle$ 200°C Heat resistant $\rangle\!\!\rangle$ ABH-HR-19AM
- 《 200°C Heat resistant 》ABH-HR-22AM

This heater is popular for testing electronic devices.

Double Glass tube Air Blow Heater DGH Series For Clean-room, Semiconductor and Chemical gas Air Blow Heater



Since the heating element of the DGH series is stored in a glass tube, contamination of the heating element is zero.



 $\langle\!\!\!\langle$ Double Glass tube Air Blow Heater $\rangle\!\!\!\rangle$ DGH-13NM This heater is the smallest heater in the DGH series.

 $\langle\!\!\!\langle$ Double Glass tube Air Blow Heater $\rangle\!\!\rangle$ DGH-19NM This heater is popular for testing electronic devices.

 $\langle\!\!\!\langle$ Double Glass tube Air Blow Heater $\rangle\!\!\!\rangle$ DGH-34NM This heater is for device heating test in the clean room.

 $\langle\!\!\!\langle$ Double Glass tube Air Blow Heater $\rangle\!\!\rangle$ DGH-43NM This heater is popular for drying silicon wafers.

《 Double Glass tube Air Blow Heater 》DGH−50NM This heater is popular for drying silicon wafers.

 $\langle\!\!\!\langle$ Double Glass tube Air Blow Heater $\rangle\!\!\rangle$ DGH-102X6PH This heater is for drying the film in a clean room.

《 Double Glass tube Air Blow Heater 》DGH−140X6PH This heater is the largest heater in the DGH series.

Vacuuming correspondence Air Blow Heater VAH series For vacuum chamber

 $\langle\!\!\langle$ Vacuuming correspondence Air Blow Heater $\!\!\rangle$ VAH-14NM For Deoxygenated nitrogen heating of semiconductor

 $\langle\!\!\langle$ Vacuuming correspondence Air Blow Heater $\!\!\rangle$ VAH-19NM For the pre-heating of the vacuum chamber

Platinum heating element Air Blow Heater



Air Blow Connector

 $\langle\!\!\!\langle$ Platinum heating element Air Blow Heater $\rangle\!\!\!\rangle$ PTH-13NM

For the platinum catalytic evaluation. For the fuel cell evaluation.



We produce Centimeter size and Inch size.



The exit metal fittings of the special shape.



Heat-tech Air Blow Heater Lab Kit LKABH-13AM/220V-350W + HCAFM

Feature

- 1 Since it is a kit, the Air Blow Heater can be used easily.
- 2 Output a moment 900 °C high temperature hot air.
- 3 Air is supplied, and it heats and only blows off!
- 4 Equipped with a thermocouple to the hot air blow section. Temperature can be managed easily.
- 5 Various attachments can be mounted to the screw portion of the M12F.
- 6 No flame safe and clean! No flame, it can easy clearly photo shoot!



【 Laboratory Kit Packing List 】

- 1 Heater Controller HCAFM
- **2** Stand for the Air Blow Heater
- **3** Power cable for heater controller
- 4 Φ 8Urethane tube 1m
- 5 Air Blow Heater ABH-13AM/220V-350W/K (with built-in thermocouple code 1m)
- 6 One-touch connector for the Air Blow Heater


Heat-tech

Air Blow Heater Lab Kit LKABH-19AM/220V-1.6kW+ HCAFM

Feature

- 1 Since it is a kit, the Air Blow Heater can be used easily.
- 2 Output a moment 900 °C high temperature hot air.
- 3 Air is supplied, and it heats and only blows off!
- 4 Equipped with a thermocouple to the hot air blow section. Temperature can be managed easily.
- 5 Various attachments can be mounted to the screw portion of the M17F.

6 No flame safe and clean! No flame, it can easy clearly photo shoot!



【 Laboratory Kit Packing List 】

- 1 Heater Controller HCAFM
- **2** Stand for the Air Blow Heater
- **3** Φ 8Urethane tube 1m
- 4 Air Blow Heater ABH-19AM/220V-1.6kW/K (with built-in thermocouple code 1m)

5 One-touch connector for the Air Blow Heater



Heat-tech

Air Blow Heater Lab Kit LKABH-34NM/220V-3kW + HCAFM

Feature

- 1 Since it is a kit, the Air Blow Heater can be used easily.
- 2 Output a moment 900 °C high temperature hot air.
- 3 Air is supplied, and it heats and only blows off!
- 4 Equipped with a thermocouple to the hot air blow section. Temperature can be managed easily.
- 5 Various attachments can be mounted to the screw portion of the M32F.
- 6 No flame safe and clean! No flame, it can easy clearly photo shoot!



(Assembly example $\ \ \&$ Laboratory Kit is delivered as individual components.)

[Laboratory Kit Packing List]

- 1 Heater Controller HCAFM
- **2** Stand for the Air Blow Heater
- **3** Φ 8Urethane tube 1m
- 4 Air Blow Heater ABH-34NM/220V-3kW/K(with built-in thermocouple code 1m)
- 5 One-touch connector for the Air Blow Heater







- (1)Hot air blow output
- ②Screw for attachment
- ③Thermocouple for output air temperature
- (4) Metal case stainless SUS304
- ⁽⁵⁾Heat tube Quartz glass
- ⁽⁶⁾Heat element Fe-Cr-Al alloy
- ⑦Thermocouple for heat element
- ⁽⁸⁾Insulation Alumina ceramics

- Mount base Steatite
- ⁽¹⁰Insulating silicon rubber

⁽¹⁾Power wire Glass cloth or Silicon rubber

12 Thermocouple for output air Glass cloth or Silicon rubber
13 Thermocouple for heat element Glass cloth or Silicon rubber
14 Air input connector Nickel plated Brass
15 Air input



- 1)Hot air blow output 2)Tapered Screw
- ③Thermocouple for output air temperature
- ④ Air output connector Nickel plated Bras⑤ Metal case cover Quartz glass tube
- 6 Heat element cover Quartz glass tube
- ⁽⁷⁾Metal case stainless SUS304
- 8 Heat element Fe-Cr-Al alloy
- Insulating silicon rubber

- ⁽¹⁾Mount base Steatite
- ①Stopper Silicon rubber
- ¹²Heat proof silicon rubber
- $\textcircled{\sc 3}$ Thermocouple for output air Glass cloth or Silicon rubber
- (Here) Power wire Glass cloth or Silicon rubber
- ⁽¹⁵⁾Thermocouple for heat element Glass cloth or Silicon rubber
- 16 Air input connector Nickel plated Bras
- **17** Tapered Screw
- 18 Air input



Types of available gas		Please cont	act us, Whe	en it is not in the table below.
Types of gas	ABH	DGH	VAH	Notes
Air, Oxygen *1	Ô	Ø	Ø	Contain neither oil mist nor water.
Nitrogen, Argon *2	0	0	0	All inert gases can be used.
Hydrogen	Δ	Ø	Δ	Ignites when becoming over 600°C mixed air.
Green Gas	\triangle	0	Δ	Green Gas has reduction.
Steam *3	Х	0	∆~×	ABH is impossible, DGH can be use.
Town Gas, LPG	Х	Х	×	Carbon cling to heat element.

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*1 Heating wires are used in Air Blow Heater has the most durable in the oxidizing atmosphere. ABH types are in direct contact with the gas so that the heating wire, high heat transfer efficiency, high temperature (800 °C-900°C approximately) can be obtained.

*2 ABH type is used for argon and nitrogen, compared to the air life tend to be shorter.

*3 DGH type does not contact the heating wire and gas.

Therefor, can heat the gas in many type, become slightly larger, even up to 500 °C hot gas temperature.

(1) Flow of model selection

1. Determine the model in the installation environment.

- 2. Determine the target temperature.
- 3. Determine the required airflow.
- 4. Obtain the power (Watt) from the table below ""Temperature and Airflow at the Maximum Power" " ta
- 5. Multiply the power by the safety factor twice to determine the number of model Watts.
- 6. In the "Model List table" below, narrow down candidate models.
- 7. Examine the external dimensions and details with the specification sheet of each model.
- 8. Check the price in the price list.
- 9. Order from the price list.

10. In case user want to easy trial, we prepared 3 kinds of "Laboratory Kit".

10-1 Air Blow Heater Laboratory Kit	LKABH-13AM/220V-350W + HCAFM
10-2 Air Blow Heater Laboratory Kit	LKABH-19AM/220V-1.6kW+ HCAFM
10-3 Air Blow Heater Laboratory Kit	LKABH-34NM/220V-3kW + HCAFM

(2) Model selection in installation environment

Q1. Is it installed in a vacuum chamber? Yes \Rightarrow VAH type Q2. Is it installed in a clean room? Yes \Rightarrow DGH type Q3. Is the heated gas corrosive gas? Yes \Rightarrow DGH type If it does not apply to the above Q1 to Q3, select standard ABH type

③ "Temperature and Air flow at the Maximum Power" graph



[Model Selection Method of Air Blow Heater]

[Example] I want a hot air at 500 °C with air flow of 40ℓ/min, installed at factory.

1).Normal air, normal environment and normal pressure, standard ABH type is selected

2)..A point of intersection of 40 (l/min) and 500 $^\circ\!C$ is asked.

3). The point of intersection will be a line of 440W.

4). 880W is multiplying 440w by the safety factor of 200% due to disturbance.

5). The rating near 880W product is 1kW product.

6).Confirm the "Model List of Air Blow Heaters" table.

7). [Applicable model] ABH-19A 650 - 1.6kW

8).Details confirmed on "ABH -19A" specification sheet.

9).In this case ABH-220v-1kw/K/+PK2m selected
























































































Air Blow Heater Needle Nozzle

It's most suitable for the pinpoint heating difficult so far. Even outside diameter Φ 1.0-6.0 prepared the rich line-up. Please use it for device heating on the printed circuit board and minute processing of arts and crafts.



【 High rigidity type】





Air Blow Heater Wide Nozzle

It's most suitable for heating of filamentous work difficult so far. The width of the balloon are 10mm. 15mm and 18.5mm types. Moreover, it is possible to use it as a spatula of air.



Air Blow Heater Protect Tube

Custom-designed will produce the protection tube according to the outside diameter and the length. Ceramic paper of heatproof 1250° C was used.

It becomes dangerous prevention in the Miss touch for a short time that though it is felt it is hot a little because heat is radiated for the thermal storage prevention.

* When protector tube is installed, radiation is oppressed, so heating efficiency rises a little.











Specification list of Heater controllers

Hea	ter & Cooler controller functions list			⊚ Star	ndard (O Opti	ons X	No-app	licable
	Series Mode	HCA	AHC3	ACC	HCV	HCF	HCS	HHC2	SSC
Con	formity								
	Air Blow Heater ABH• DGH• VAH	0	0	×	0	0	0	\odot	0
	Air Blow Cooler ABC	×	0	0	×	×	×	×	×
	Halogen Heater HPH•HLH•HRH	×	×	×	0	0	0	0	0
	Far-infrared Heater FPH·FLH·PHX	0	×	×	0	0	0	0	0
Tem	perature setting								
	Temperature Controller-Thermocouple Input Specification	0	0	0	×	0			0
	Temperature controller-Radiation thermometer input specification	0	0	0	×	0	0		0
	Manual dial	×	×	×	0	×	0	0	×
	Digital setting	×	×	×	×	×	×	×	0
Flov	r control								
	Digital flow meter	0	0	0	×	×	×	X	×
-	Mass flow meter	×	0	0	×	×	×	×	×
-	Manual valve	0	0	0	×	×	×	×	×
-	Pressure gauge	×	0	0	×	×	×	×	×
	Stop valve	×	0	0	×	×	×	×	×
	Stop valve off delay timer	×	0	0	×	×	×	×	×
Hea	ting control								
	Feedback heating control	0	0	×	×	0	\circ	0	0
	Overheating prevention control	0	0	×	×	0	0	0	0
	Preheating control	×	0	×	×	0	0	0	0
-	High-low control	×	0	×	×	0	0	0	0
-	One shot heating	×	0	×	×	×	×	0	0
-	Stairs control	×	×	×	×	×	×	×	0
	Trapezoid / Square heating	×	×	×	×	×	×	×	0
	Sine curve heating	×	×	×	×	×	×	×	0
	Data logging	×	×	×	×	×	×	×	0
	Multiple heater control	0	0	×	×	×	×	0	0
Con	munication								
	Remote control function	×	0	0	×	0	0	0	0
	Analog communication function	×	0	0	×	0	0	0	0
	RS-485 communication	0	0	0	×	0	0	0	0
	IOT function	×	0	0	×	×	0	0	0
Alar	m								
	Heater burnout alarm	0	0	×	0	0	0	0	0
	Heater overheat alarm	0	0	×	×	×	×	0	0
	Cooling air shortage alarm	×	0	×	×	×	×		0
	Cooling water shortage alarm	×	0	×	×	×	×		0
	Gas flow shortage alarm	0	0	0	×	×	×		0
	Low gas pressure alarm	0	0	0	×	×	×		0
	Cooling fan stop alarm	×	0	×	\times	\times	\times		0
Add	tional			-					
	Front protection rail		0	0					0
	Rear protection rail								
	Handle			0					
	AC power supply for cooling fan		0	X					0
	DC power supply for cooling fan and radiation thermometer		0	X					0
	Radiation thermometer (Pyrometer)		0	0	X				0
	Flexible stand for radiation thermometer		0	0	X			$\downarrow \circ$	0
	Power cable							$ \circ $	



Thermocontroller built-in heater controller HCA series





HCA has a built-in high-performance thermocontroller, handling is easy. By overheating zero setting, providing a stable heating.

[Specifications]						
Model		Voltage Current		Control	Supervisor function	
HCA-AC1	00-240V-15A	AC100~240V	15A 1pcs None		None	
HCA-AC1	00-240V-30A	AC100~240V	30A	1pcs	None	
HCASV-A	C100-240V-15A	AC100~240V	15A	1pcs	Built-in	
HCASV-A	C100-240V-30A	AC100~240V	30A	1pcs	Built-in	
HCAW-AC	100-240V-15A	AC100~240V	15A	2pcs	None	
HCAW-AC	100-240V-30A	AC100~240V	30A	2pcs	None	
Option	Option					
BO	With heater burnout detection and display.					
PS	Air Blow Heater and terminal cooling air pressure shortage alarm					
FPR Front Protection Rail						
RPR Rear Protection Rail						
LH	Lifting Handle					
RS-485	RS-485 RS-485 Communication					





[Options] Front Protection Rail • Rear Protection Rail • Lifting Handle







150 Thermo Controller Power OFF/ON OFF/ON OFF/ON		
Option BO PS FPR RPR LH RS-485	With heater bu Air Blow Heat Front Protect Rear Protection Lifting Handle RS-485 Comm	urnout detection and display. er and terminal cooling air pressure shortage alarm ion Rail on Rail munication
	Control method	Time division PID control
	Voltage	AC100V~240V
	Current	15A / 30A
	Dimention	Width 150 x height 110 x depth 205 mm
	D/#	HCA-AC100V~240V-DA/(Options)
	Model	Thermocontroller built-in Heater Controller
Date 2016/5/3 Draw Y.Shimoda		Heat-tech Co.,Ltd.

Deption
BO With heater burnout detection and display.
FS An Dow reater and terminal cooling air pressure shortage alarm FPR Front Protection Rail
RPR Rear Protection Rail LH Lifting Handle
RS-485. RS-485. Communication
Control Time division PID control
Voltage AC100V~240V
Current 15A / 30A
Dimention Width 200 x height 110 x depth 205 mm
D/# HCASV-AC100V~240V-□A/(Options)
Model Thermocontroller built-in Heater Controller
Date 2016/5/3 Draw Y.Shimoda Heat-tech Co.,Ltd.

200 = 170 20
Power OFF/ON OFF/ON OFF/ON OFF/ON OFF/ON OFF/ON OFF/ON OFF/ON OFF/ON
Option BO With heater burnout detection and display. PS Air Blow Heater and terminal cooling air pressure shortage alarm FPR Front Protection Rail RPR Rear Protection Rail LH Lifting Handle RS-485 RS-485 Communication
Control Time division PID control
Voltage AC100V~240V
Current 15A / 30A
Dimention Width 200 x height 110 x depth 205 mm
D/# HCAW-AC100V~240V-□A/(Options)
Model Thermocontroller built-in Heater Controller
Date 2016/5/3 Draw Y.Shimoda Heat-tech Co.,Ltd.

Thermocontroller & Flow control type HCAFM



Temperature control and flow control of the Air Blow Heater can be performed. By overheating zero setting, providing a stable heating.

The flow control valve can adjust the flow rate.

The built-in no-gas heating prevention function and prevents heat damage to the heater. Since the main power switch and the heater power switch are separated, user can start the heating after the temperature setting.





 Dimention
 Width 290 x height 110 x depth 205 mm

 D/#
 HCAFM-DA-200L/(Option)

 Model
 Thermocontroller built-in Heater Controller

 Date
 2019/4/5
 Draw
 Y.Shimoda

High-performance air blow heater controller AHC3 series



By overheating zero setting of the thermocontroller, it makes the stable hot-air heating. At a flow rate management by the flow control valve with a float-type flow meter or mass flow controller, to ensure the reproducibility of the amount of heat supplied.

Color universal design type can be specified CUD as an option. White, blue and yellow indicator lights, Blue and Yellow operation buttons. The color scheme is easy for anyone to see.

Thermocontroller on-board of the option selected, there is a thermocouple specification or a radiation thermometer specification.

In option selected, user can control of ON-OFF and the voltage is possible with the outside signal. The IOT-function of the option selected, user can confirm data such as, the set temperature, heating temperature, operation time, operation number of times, heater exchange number of times.

Using a duplication sensor of the optional selected, a over temperature alarm management is possible. Using a one-shot timer of the optional selected, an precision heating examination is possible.

AHC3 Basic Specifications Thermocontroller & digital flow meter

By overheating zero setting of the thermocontroller, it makes the stable hot-air heating. At a flow rate management by the flow control valve with a digital flow meter, to ensure the reproducibility of the amount of heat supplied.

The built-in no-gas heating prevention function and prevents heat damage to the heater.





[Model configuration list]

ningaración noc.	4		
Thermo	Electric	Gasflow	
Controller	Current	Quantity	Contents
			Airblow Heater Controller
No symbol (sta	ndard)		Thermo-couple input
ТР		_	Pyrometer input
	15A		Control Electric current 15A
	30A		Control Electric current 30A
	50A		Control Electric current 50A
	100A		Control Electric current 100A
		200L	Gas control flow rate 200L/min
		1000L	Gas control flow rate 1 000L/min
	Thermo <u>Controller</u> <u>No symbol (sta</u> TP	Thermo Electric Controller Current No symbol (standard) TP 15A 30A 50A 100A	Thermo Electric Gasflow <u>Controller Current Quantity</u> No symbol (standard) TP 15A 30A 50A 100A 200L 1000L

[Basic Specifications]

Power voltage	Single-phase AC100V ~ 240V 50 / 60Hz				
Control current	15A / 30A / 50A / 100A				
Thermocontroller	Surface mount thermocouple input type				
Thermocontrol system	Time division PID control				
Air flow meter	Thermal flow meter				
Air flow rate setting	Manual control valve				
Air flow rate (l / min)	2~200 / 10~1000				
Air input	Taper thread for pipes				
Air output	Taper thread for pipes				
Usage environment	Temperature 0 \sim 45 °C Humidity 10% to 95% (non-condensing)				
External dimensions	Width 250 x height 250 x depth 250 mm				

Additional Specifications

Abbreviation	Contents				
CUD	Color universal design type white-blue-yellow indicator light and operation switch.				
PG	Surface-mounted pressure gauge				
RC1	Heating start or stop in the signal from outside				
SV	Over-heat Alarm. (For ABH/DGH□v-□w/□□/+2S type)				
HL	High-Low Control for rapid-heating or preheating				
TMR1	Mounting surfaceFor one-shot heating				
AirV	Air opening and closing valve				
OFDT	Air closing valve, heating stop after the cooling timer 5 minutes				
RSP	Specified thermocontroller temp. in 4-20mA				
MON	The temperature of the hot air is output to the outside as a 4-20mA signal.				
MON	The flow rate of the supply gas is output to the outside as a $4-20$ mA signal.				
MON	The pressure of the supply gas is output to the outside as a $4-20$ mA signal.				
RS485	RS-485 Communication				
IOT	IOT function				
BO	With heater burnout detection and display. With current limiter.				
AP	Air Blow Heater and terminal cooling air pressure shortage alarm				
FPR	Front Protection Rail				
RPR	Rear Protection Rail				
TP	Thermo controller : Pyrometer input				
PM	Pyrometer mounted surface.				
FX570	Flexible Stand for Pyrometer				
Pyrometer	Pyrometer to choice of applications, and then fitted adjusted to the heater controller.				
Power Cable	Manufacture the specification of the power cable.				
+α	If user need a function other than the above, please contact us.				

[Note] When the to add a function, there is that the external dimensions changes.



Power voltage	Single-phase AC100V \sim 240V 50 / 60Hz				
Control current	15A / 30A /50A / 100A				
Thermocontroller	Surface mount thermocouple input type				
Thermocontrol system	Fime division PID control				
Air flow meter	Thermal flow meter				
Air flow rate setting	Manual control valve				
Air flow rate (1 / min)	2~200 / 10~1000				
Air input	Taper thread for pipes				
Air output	Taper thread for pipes				
Usage environment	Temperature 0 \sim 45 $^\circ$ C Humidity 10% to 95% (non-condensing)				
External dimensions	Width 250 x height 250 x depth 250 mm				

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[Note]

	When the to add that the externa	a functio Il dimensio	n, there is ons changes.	D/#	AHC3-D/DA-DL/Add. Spec.
				Model	High-performance Air Blow Heater controller
Date	2022/5/12	Draw	Y.Shimoda		Heat-tech Co.,Ltd.

Power Cable for Heater Controller

Manufacture the specification of the power cable.



When the plug or the connector which the upper figure does not have are necessary, we will manufacture as much as possible.

- << Quotation model specification method >>
- (Heater controller model) (Plug shape) (Cable length)
- << Quotation example >>
 - HCA-AC100/220V-15A-TypeA-5m



https://heater.heat-tech.biz/ International Medical Device Alliance IMDA 1-6-5 Minatojima Minamimachi Chuoku Kobe 650-0047 Japan TEL 81-78945-7894 FAX 81-78945-7895 E-mail info@heat-tech.biz